

AURORA DATA

PRODUCT COMPOSITION

Surface Coating	Thermo – Aqueous Polyurethane Classic Colors – Aqueous Acrylic
Base Material	Non-Woven Polyester / Cellulose Blend
Process of Production	Chemical Pulp

	DOMESTIC	INTERNATIONAL
Average Weight	183# (24x36)	298gsm
Average Thickness	.013"	.330 mm

*Thickness will change with embossing

ROLL DIMENSIONS

	DOMESTIC	INTERNATIONAL
Width	55"	1,397 mm
Roll Length	100 yds	100 mtrs
Roll Weight	89 lbs	45 kgs
Core Size	3"	7.62 cm

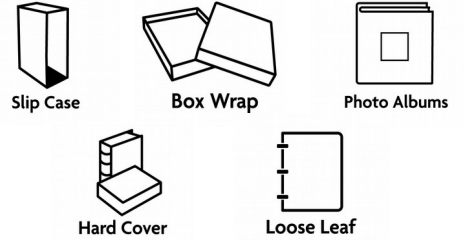
ORDERING INFO

	DOMESTIC	INTERNATIONAL
Minimum Order Quantity (Stock)	50 yds	50 mtrs
Minimum Order Quantity (Custom)	1000 yds	1000 mtrs
Stock Sample Size (Grain Long)	12" x 18"	30.5 x 45.7 cm
Standard Wind Up	Face Out	Face Out
Harmonized Tariff Code		4811.90.3000

SUSTAINABILITY



APPLICATIONS



Decoration	Foil Stamp, Blind Stamp, & Slikscreen
Recommended Gluing	Back & Face: Animal, Synthetic, Hot Melt

BRANDING RECOMMENDATIONS*

	DOMESTIC	INTERNATIONAL
Stamping Temperature	275 – 300° F	135 – 149° C
Stamping Pressure	60 – 80 lbs/in ²	4.21 – 5.63 kg/cm ²
Dwell Time	0.5 – 1 Second	0.5 – 1 Second
Recommended Die Type	Teflon Coated Magnesium	

*Branding conditions will vary on different types of Stamping Machines, please request samples of Aurora to test your process