

## ALPHA PU DATA

### PRODUCT COMPOSITION

Surface Coating	Polyurethane
Base Material	Non-Woven Cotton/Polyester
Process of Production	Chemical Pulp

### APPLICATIONS



Soft Cover



Menus



Slip Case

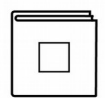


Photo Albums

	DOMESTIC	INTERNATIONAL
Average Weight	175# (24x36")	285gsm
Average Thickness	.028"	.7112 mm

Decoration	Foil Stamp, Blind Stamp, & Silkscreen
Recommended Gluing	Back & Face: Animal, Synthetic, Hot Melt

### ROLL DIMENSIONS

	DOMESTIC	INTERNATIONAL
Width	55"	1,397 mm
Roll Length	Stock – 109.36 yds Non-stock – 55 yds	Stock – 100 mtrs Non-stock – 50 mtrs
Roll Weight	90 lbs	20 kg
Core Size	3"	7.62 cm

### BRANDING RECOMMENDATIONS

	DOMESTIC	INTERNATIONAL
Stamping Temperature		
Burnishing	320 – 356° F	160 – 180° C
Foil Stamping	230 – 248° F	110 – 120° C
Stamping Pressure	80 lbs/in <sup>2</sup>	5.62 kg/cm <sup>2</sup>
Dwell Time	1.5 Seconds	1.5 Seconds
Recommended Die Type	Teflon Coated Magnesium	

### ORDERING INFO

	DOMESTIC	INTERNATIONAL
Minimum Order Quantity (Stock)	50 yds	50 mtrs
Minimum Order Quantity (Custom)	300 yds	300 mtrs
Stock Sample Size (Grain Long)	12" x 18"	30.48 x 45.72 cm
Standard Wind Up	Face In	Face In
Harmonized Tariff Code	5903.20.2000	

### SUSTAINABILITY

