

# MIRAGE® DATA

### PRODUCT COMPOSITION

### **APPLICATIONS**









DOMESTIC	INTERNATIONAL
127# (24x36)	207gsm
009"	229 mm

Aqueous Polyurethane

Chemical Pulp

Latex Impregnated Paper





Decoration

Foil Stamp, Blind Stamp, Silk Screen

**Recommended Gluing** 

Back & Face: PVA/Synthetic

#### **ROLL DIMENSIONS**

**Surface Coating** 

**Average Weight Average Thickness** 

**Process of Production** 

**Base Material** 

	DOMESTIC	INTERNATIONAL			
Width	56"	1,422.4 mm			
Roll Length	250 yds	100 mtrs	BRANDING RECOMMENDATIONS*		
Roll Weight	160 lbs	30.4 kg		DOMESTIC	INTERNATIONA
Core Size	3"	7.62 cm	Stamping Temperature	275 – 300° F	135 – 149° C
			Stamping Pressure	60 – 80 lbs/in <sup>2</sup>	4.21 - 5.63 kg/cm <sup>2</sup>
			Dwell Time	0.5 – 1 Second	0.5 – 1 Second

# **ORDERING INFO**

	DOMESTIC	INTERNATIONAL
Minimum Order Quantity (Stock)	50 yds	50 mtrs
Minimum Order Quantity (Custom)	1000 yds	1000 mtrs
Stock Sample Size (Grain Short)	18 x 12"	45.72 x 30.48mm
	26 x 20"	66.04 x 50.8mm
Standard Wind Up	Face Out	Face Out
Harmonized Tariff Code		4811.90.3000

tamping Temperature	275 – 300° F	135 – 149° C
tamping Pressure	60 - 80 lbs/in <sup>2</sup>	4.21 - 5.63 kg/cm <sup>2</sup>
well Time	0.5 – 1 Second	0.5 – 1 Second

Recommended Die Type Teflon Coated Magnesium

\*Branding conditions will vary on different types of Stamping Machines, please request samples of Aurora to test your process



















